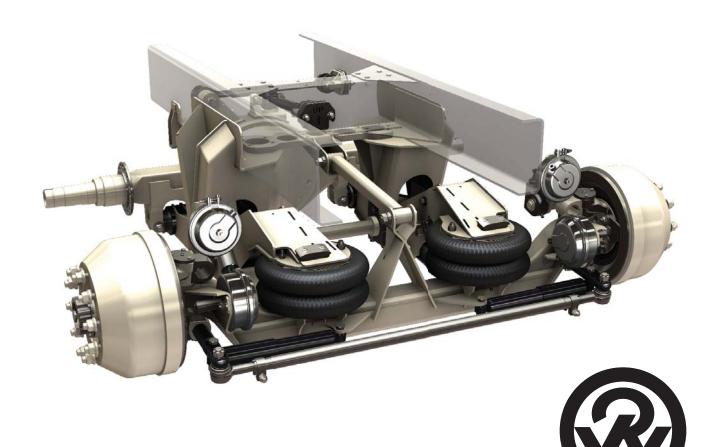
# RIDEWELL SUSPENSIONS

The Engineered Suspension Company

**RDS-209** 

Tandem Air Drive/Steer Suspension
Owner's Manual



www.ridewellcorp.com

P.O. Box 4586 • Springfield, MO 65808 • 417.833.4565 • 417.833.4560 (fax)



### **Suspension Identification:**

Ridewell's **RDS-209** suspension is identified by a metal tag attached to the outside of the drivers side beam just behind the trunnion connection, that indicates part number, revision level, and serial number.

### Parts:

For optimum suspension performance, order only Ridewell parts. Replacement parts for **RDS-209** are shown on pages 8-15 of this manual.

### Sales, Service & Warranty:

If you need assistance regarding this product, please contact us and we will be glad to help you.

#### **Mailing Address**

Ridewell Corporation P.O. Box 4586 Springfield, MO 65808

#### **Shipping Address**

Ridewell Corporation 3715 East Farm Rd. 94 Springfield, MO 65803

#### Phones, Fax, E-mail

800.641.4122, 417.833.4565 417.833.4560 (fax) info@ridewellcorp.com

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## **Basic Operation**

When properly maintained and operated within design limits, Ridewell's **RDS-209** Tandem Air Drive/Steer Suspension will provide many years of trouble-free service.

The **RDS-209** provides the refuse and heavy duty truck industries with a suspension that offers the capacity of a tandem drive axle with the maneuverability of a single drive axle. The weight distribution is automatic (no driver control required or allowed), distributing approximately 60% of the load to the drive axle and 40% to the self-steer tag axle. The **RDS-209** is a 46,000 lb. capacity suspension offering a 1500-2000 pound weight savings over traditional tandem drive axles.

### **Features**

- Reduced turning radius of vehicle
- Reduced tire scrub when turning
- Increased tire life at all wheel positions
- Lower vehicle acquisition and operation costs
- 1500-2000 pound weight savings over traditional tandem drive axles
- Drive & tag axles with excellent articulation
- Shock kit standard
- Dampened & equalized inputs for both axles via a single air spring per side



## **How the Suspension Works**

The **RDS-209** 60/40 Tandem Air Drive/Steer Suspension is a 46,000 lb. capacity, road-friendly suspension for longer vehicle and tire life. It is a single-point tandem suspension with an air-equalizing walking beam. The system's parallelogram design distributes approximately a 60/40 load distribution between the drive axle and the non-drive self-steering tag axle, while maintaining proper drive line and caster angles.

When the vehicle is backing, the steer axle is equipped with a steer locking mechanism which will forceably hold the axle to a centered position. The steer centering is pneumatically operated via a solenoid valve upon a reverse signal input.

### **Installation Checklist**

- 1. Check that the steer locks straighten the wheels when the vehicle is placed in reverse.
- 2. Check the toe of the tag axle. Toe-in should be 1/32" +/- 1/32".
- 3. Check that all fasteners, including wheel nuts, are tightened to the proper torque values.
- 4. Check that brakes and slack adjusters are properly adjusted and that wheels rotate freely.
- 5. Check hubs for proper oil levels.
- 6. Check that a caster angle of  $5^{\circ}$ +/-  $1^{\circ}$  is obtained at ride height.
- 7. Check that leveling valves are properly orientated. (See **Figure 1**).

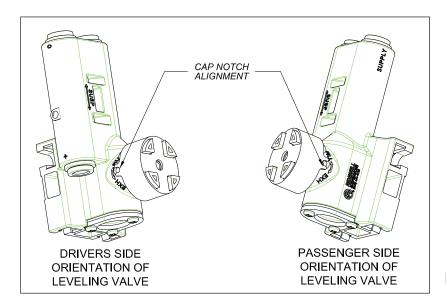


Figure 1



## **Operational Inspection**

- 1. Inspect all fasteners at the pedestal clamp and pedestal-to-frame connections. Refer to the torque chart for proper torque requirements.
- 2. Inspect air springs and leveling valves for proper ride height and orientation. Air spring height should measure 7" from bead plate to bead plate. To adjust ride height (spring height) adjust the
  - position of item 9 from page 15. Inspect shocks and shock
- 4. Inspect drive axle end bushings and axle attachments.

attachment points.

3.

- 5. Inspect the three steer axle lever arms (2 lower & 1 upper) pivot
- points and bushings.

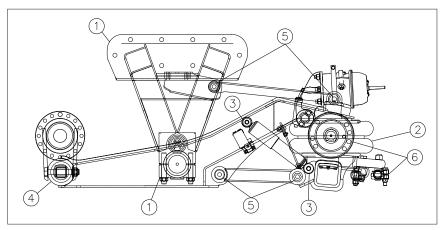


Figure 2

6. Inspect steering axle, tie rod, wheel ends, & brakes.

## **Basic Troubleshooting**

- 1. Vehicle pulls to left or right - check the following:
  - Tire pressure a.
  - All suspension bushings **b**.
- 2. Vehicle has excessive sway - check the following:
  - Torque arm bushings
  - **b**. Center bushing
- 3. Vehicle has axle walk or hop - check the following:
  - Torque beam bushings a.
  - b. Center bushings
- 4. Mounting height has changed - check the following:
  - Air springs a.
  - **b**. Leveling valves position & orientation (see **Figure 1**, page 4)
  - All suspension bushings
- 5. Vehicle drive axle slipping (loosing traction)
  - If equipped, lock differential a.
  - **b**. Ensure automatic traction control is functioning

### **Preventative Maintenance Schedule**

To keep your Ridewell suspension in optimum working order, we recommend the following maintenance:

	1,000 miles	First 6,000 miles of operation	12,000 miles	36,000 miles	100,000 miles
Steering Mechanism					
Tie Rod/Tie Rod Ends			I,L		
King Pins and Bushings				L	
Thrust Bearings				L	
Steering Knuckle Vertical					
End Play Inspection			ı		
Upper and Lower King Pin					
Bushings for Wear			- 1		
Steering Stabilizer					
Draw Key Nuts		T		Т	
Wheels & Brakes					
Wheel Lubricant					R
Wheel Endplay					
Brake Cam			L		
Slack Adjuster			┙		
Brake Lining					
Brake Drum					
Brake Function					
Wheel Nuts					
Suspension					
Bushings	I				
Air springs	I				
Structure	I				
Fastener Torque		Т		Т	

I=Inspect, L=Lubricate, T=Tighten, R=Replace

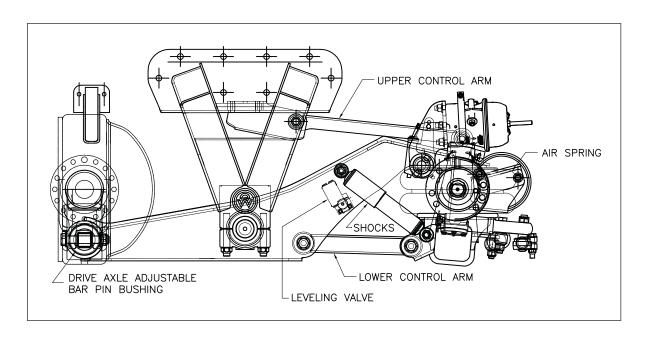
#### Lubricant Recommendations

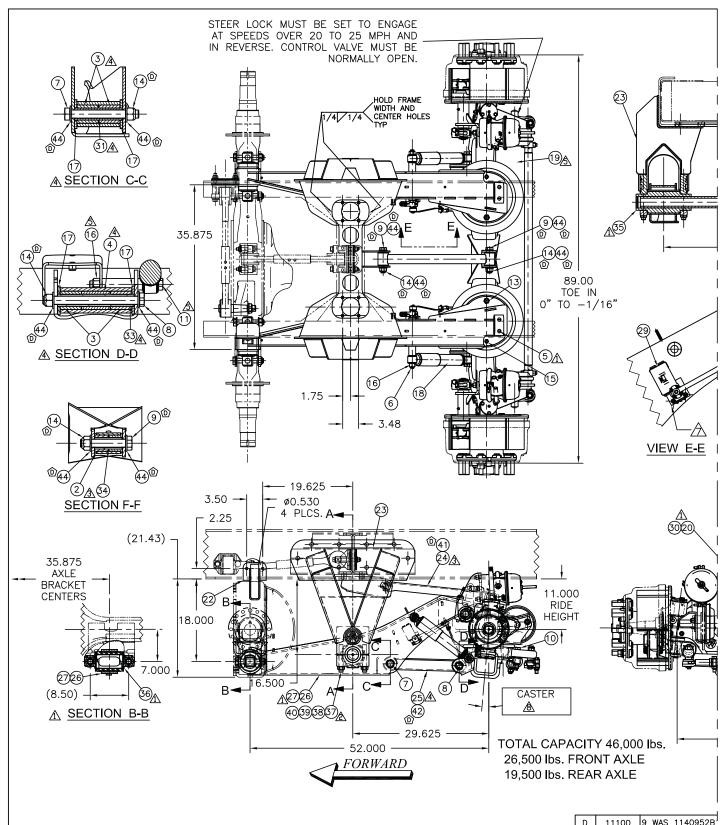
Tie Rod End, King Pin, Thrust Bearing, Brake	
Cam, Slack Adjuster	NLGI 1 or 2
Wheel Lubricant	API-GL-5

Note: The above intervals are minimum requirements and more frequent intervals are recommended for severe applications.

<sup>\*</sup>See drawing #2090003 (page 9) for torque values.

2090003 Service Parts 6/22/2012						
DESCRIPTION	PART#	QUANTITY PER SUSPENSION				
AIR SPRING	1002B14385G	2				
SHOCKS	1270563B003	2				
LEVELING VALVE	6300CCAB03	2				
UPPER TORQUE ARM BUSHING REPLACEMENT KIT	6040115	1				
LOWER TORQUE ARM BUSHING REPLACEMENT KIT	6040116	2				
DRIVE AXLE ADJUSTABLE BAR PIN BUSHING	1117653B001	2				
PEDESTAL CENTER BUSHING	1117558B000	2				
KING PIN REPLACEMENT KIT	1660324	2				
BUSHING REPLACEMENT KIT FOR ENTIRE SUSPENSION	6040117	1				
LOWER CONTROL ARM REPAIR KIT	6040120	2				



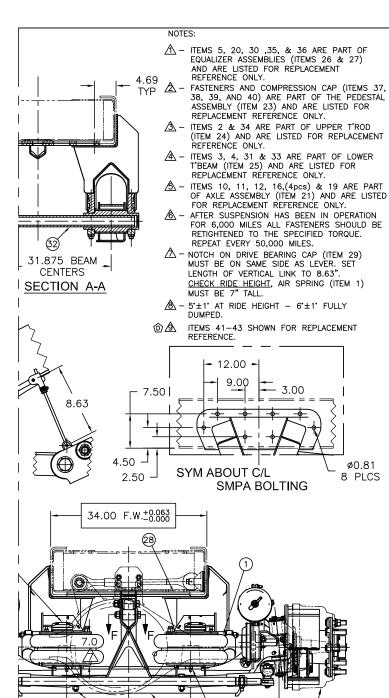


This drawing and/or electronic media containing this drawing is the sole property of the Ridewell Corp. and is loaned with the express condition that it is not to be used in any way deleterious to the interest of the Ridewell Corp. The acceptance of this drawing and/or electronic media containing this drawing will be construed as an acceptance of the foregoing conditions. Drawings and/or electronic media containing this drawing are to be returned to the Ridewell Corp. upon request.

AXLE TRAVEL

FRONT: 3.75 UP/4.13 DN REAR: 7.75 UP/9.50 DN

D	11100	9 WAS 1140952B
		кітѕ іті
С	11100	REST
В	11100	CHANGED ORIENTATIO
Α	10100	ADDED "CUS
REV	ECN#	R
	C B	C 11100 B 11100 A 10100



	CARTON OF PARTS 6001034								
	SUSPENSION ASSEMBLY								
	ПЕМ			₩	₩				
	No.	PART No.	PART DESCRIPTION	No. REQD.	No. REQD.				
	1	1002B14385G	A/SPG 2B14-385	2	-				
A	2	1120029	BUSHING HALF, URETHANE		_				
**	3	1120030	BUSHING, URETHANE 1.31 ID		_				
*	4	1120031	BUSHING, URETHANE CNTR HARD	_					
<del>4</del>	5	1135579B008	FHSCS 3/8"-16NC x 1-1/2" LG GR8						
71	6	1140022	HHCS 3/4" 10NC 11"LG GR8	2	_				
	7	1140060	HHCS 7/8" 14NF 7.5"LG. GR8	2					
	8	1140066	HHCS 7/8" 14NF 10.5"LG GR8	2	_				
Ô	9	1140063	HHCS 7/8" 14NF 5"LG, GR8	2	_				
A	10	1143076B105	HHCS 3/4" 10NC 4-1/2"LG		_				
곶	11	1147570B105	HHCS 3/4" 10NC 7-1/2 LG, GR5	2	_				
			HHCS 3/4" 10NC 7-1/2 LG, GRS HHCS 3/4" 10NC 3-1/4LG						
2	12	1147698B105	L'NUT 3/4"-16NF GR 2, NYL INSERT	-					
^	13	1150011		2					
⑩	14	1150052	L'NUT 7/8"-14NF TOP LOCK, GRC	6					
	15	1150555B112	L'NUT 1/2" 13NC NYLON INSERT, GR2	6	-				
⋬	16	1150709B105	L'NUT 3/4" 10NC OVAL 3/4" HI	4	_				
	17	1160009	WASHER UHMW .25 X 3.125 X 1.3 (232)	8	_				
	18	1270563B003	SHOCK ASSY 6" MONROE	2	_				
⋬	19	1310002	STEER DAMPER	_					
Δĺ	20	1407750B000	WEAR PAD 2"x 4.5" 2 HOLE	_	_				
⋬	21	1640101S	AXLE ASSEMBLY HUB PILOT, 65.5"KPI w/STUD	1	_				
	22	3570004	AXLE STOP, ASSY.	_	2				
◬	23	3620025	SMPA 209 16.5"TALL W/BOLTING RAIL	2	_				
⅓	24	5320005	T'ROD UPPER CONTROL, W/BUSHINGS 209	1	_				
<b>A</b>	25	5320009	T'BEAM LOWER CONTROL, W/BUSHINGS 209	2	-				
$\Lambda$	26	5420012	EQUALIZER, BUSH BEAM ASSY,LH, 209	1	-				
$\overline{\Lambda}$	27	5420013	EQUALIZER, BUSH BEAM ASSY, RH, 209	1	-				
_	28	5490024	SPACER ASSEMBLY, 209	1	-				
	29	6300CCAB03	HCK,VIv,O_Lvr,9,V .31-2.5,	2	_				
Λ	30	7002135	BUMPER SPACER PLATE,	_	_				
4	31	9090056	SLEEVE,1.313 O.D. x .937 I.D. x 5.22 LG	_	_				
	32	9090063	CROSS TUBE	1	-				
<b>A</b>	33	9090064	SLEEVE,1.313 O.D. X.937 I.D. X 8.82 LG	_	_				
Ā	34	9090065	SLEEVE, 1.25 OD x .94 ID x 3 L	_	_				
不	35	1117558B000	BUSHING CENTER 4.75" x 7" BONDED	_	_				
$\stackrel{\leftarrow}{\wedge}$	36	1117653B001		_	_				
<b>A</b>	37	1154718B105	L'NUT 7/8" 14NF TOP LOCK	_	_				
分	38	1164718B100	WASHER 7/8" TYPE B NARROW						
\frac{\x}{\text{A}}	39	1287594B000	STUD 7/8" 14NF-2A 6"LG GR5						
\(\frac{\x}{\text{A}}\)	40	1747564B001	COM CAP MACH'D 153756C001	_	_				
뚰	41	6040115	BUSHING SERVICE KIT 209 UPPER T'ROD	_					
	42	6040116	BUSHING SERVICE KIT 209 LOWER T'BEAM	_	_				
(b)	43	6040117	BUSHING SERVICE KIT 2090003 TOTAL SUSP		=				
(b)	44		WASHER 7/8" A-325 FLAT ZINC PLT	12					
₩	44			12					
		ST	EER AXLE TIRE & WHEEL CHART						

#### STEER AXLE TIRE & WHEEL CHART

RECOMMENDED	WHEEL*	WHEEL	OVERALL**	TIRE
TIRE SIZES	(DIAxWIDxINSET)	MATERIAL	WIDTH	CAPACITY* (LBS)
		ALUMINUM	94.3	
315/80R22.5	22.5x9.00x4.75	STEEL	94.3	20000 AVAILABLE
	22.5x9.00x6.38	STEEL	94.3	
385/65R22.5	22.5x12.25x4.75	AL/STEEL	95.0	19840 AVAILABLE
425 /65D22 5	22.5x12.25x4.75	AL/STEEL	95.5	22800 AVAILABLE
423/03R22.3	22.5x12.25x4.75 22.5x13.00x5.25	AL/STEEL	94.5	22000 AVAILABLE
445/65R22.5	22.5x13.00x5.25	AL/STEEL	95.8	
 NIEOK WITH TH	DE ANID MULEEL A	ANUICAOTU	2500 500	HODE INFORMATION

\*CHECK WITH TIRE AND WHEEL MANUFACTURERS FOR MORE INFORMATION. \*\*BASED ON GOODYEAR TIRE AND ACCURIDE WHEEL DATA.

CUSTOMER SUPPLIED

AND WHEEL NUTS

DRUM (WEBB 66826B)

TORQUE VALUES 🔥								
ITEM	SIZE	TOR	QUE					
TIEM	SIZE	(FT-LB)	( N• M)					
5	3/8-16 NC	25	34					
13	3/4-16 NF	50	68					
14	7/8-14 NF	500	678					
15	1/2-13 NC	25	34					
16	3/4-10 NC	160	217					
37	7/8-14 NF	350	475					

					DRAWN BY:	3.H.	09/	01/10
					CHECKED:	MDJ	9/2	20/10
105, 14 WAS 1150028, ADD SERVICE	9/26/11	AAS	мру	MSK	APPROVED:	DK	9/2	0/10
100, 11 11/10 11/00020, 1100 02/11/102	0/20/11	/ 1 10			PROJECT NO:	SCALE:		
MS 41-43, ADD ITEM 44					10100			NTS NTS
RE AFTER SERVER LOSS	6/01/11	AAS	MDJ	M.J.	MATERIAL:	D-\		WEIGHT:
N OF BRAKE CHAMBERS (PER ECR G056)	2-24-11	G.H.	MDJ	ВМ	SEE	ВОМ		-
TOMER SUPPLIED DRUM" NOTE	11-3-10	DK	MDK	DK	TOLERANCES UNLE DECIMAL: X	±0.1	FRAC:	±1/16
EVISION DESCRIPTION	DATE	BY	СНК	APPD		±0.030	ANG: XXXX	KCC

(15)

- 65.50(KPI)

27.000

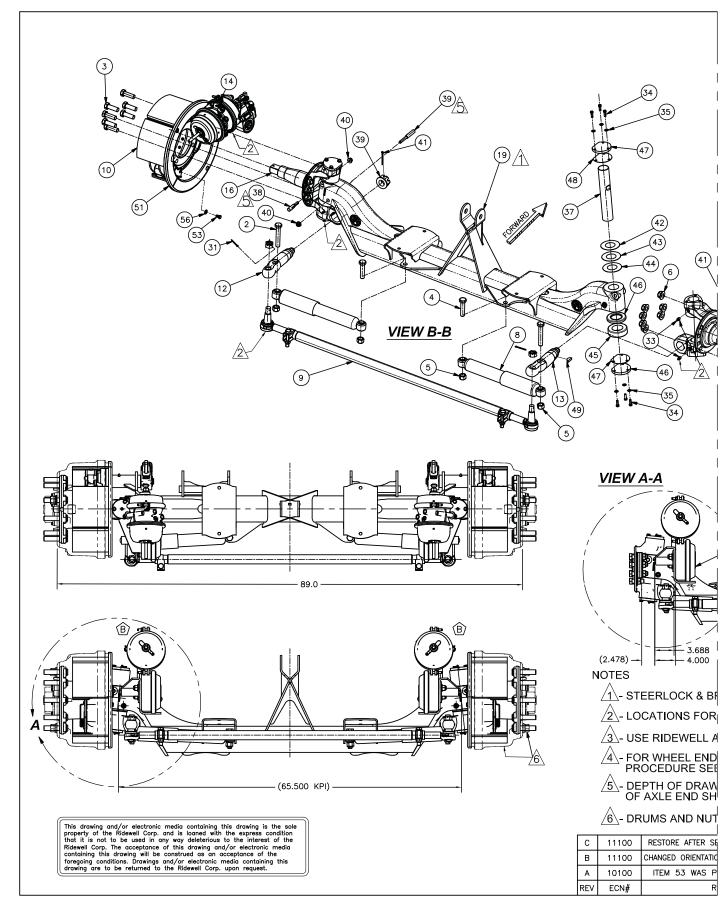
AIR SPRING CENTERS

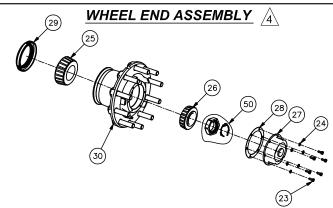
(2)	R	IDE	WE	LL CORF SPRINGFIELD,	ORAT	ION
	PO	BOX	4586	SPRINGFIELD.	MISSOURI	65808

RDS-209 60/40-52-11 BOLT-ON W/BENDIX 16.5X7.0 BRAKE AXLE 46,000 Lb CAPACITY - CCC #094-0410

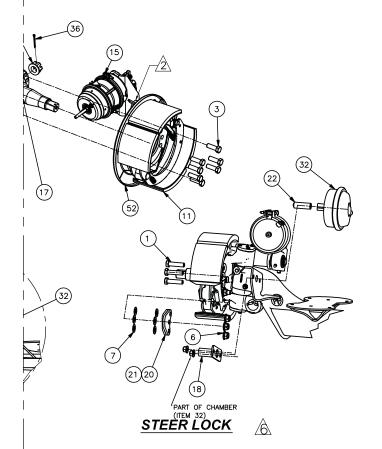
SHEET 1 OF 1 PART NO: 2090003 PREV:







			PARTS LIST	
	ITEM	PART NO.	DESCRIPTION	QTY
	1	1140059	HHCS 3/4" 16NF 3" LG	6
	2	1143076B105	HHCS 3/4" 10NC 4-1/2"LG	2
	3	1140057	HHCS 3/4" 16NF 2" Lg.	8
	4	1147698B105	HHCS 3/4" 10NC 3-1/4LG	2
	5	1150709B105	L'NUT 3/4" 10NC OVAL 3/4" HI	4
	6	1150016	L'NUT 3/4" 16NF FL-TL	14
	7	1160576B100	WASHER 3/4" SAE FLAT	12
.)	8	1310002	DAMPER (GABRIEL 665937)	2
	9	1660183	TIE ROD ASSY. 20K	1
	10	1667726B020	BRAKE ASSY LH 16.5X7 BNDX ES-165-07D	1
•	11	1667726B021	BRAKE ASSY RH 16.5X7 BNDX ES-165-07D	1
	12	1740020	TIE ROD ARM LH W-PORT/FL (232-20K)	1
	13	1740021	TIE ROD ARM RH W-PORT/FL (232-20K)	1
	14	1667726B025	BRAKE CHAMBER, D-P LH 2424	1
	15	1667726B026	BRAKE CHAMBER, D-P RH 2424	1
	16	1660281	KNUCKLE LH W/PORT W/ABS (FL-943 SER.)	1
	17	1660282	KNUCKLE RH W/PORT W/ABS (FL-943 SER.)	1
	18	4660052	STEER LOCK TUBE ASSY.	2
	19	5640045S	FAB AXLE, 65.5" KPI RDS-209	1
	20	5340025	STOP PLATE ASSY LH (STEER LOCK) 232-20K	1
	21	5340026	STOP PLATE ASSY RH (STEER LOCK) 232-20K	1
	22	9290015	PLUNGER, STEER LOCK	2
>,	23	1144206B105	HHCS 5/16" 18NC 3/4" LG.	12
ASSEMBLY	24	1164263B100	L'WASHER 5/16" MED.	12
[훘	25	1667726B004	BEARING ASSY. #K6461A INNER FL	2
AS	26	1667726B005	BEARING ASSY. #K555S FL OUTER	2
END	27	1667537B005	HUB CAP 20K 5.5BC	2
Ι.	28	1667537B006	GASKET H/C 5.5"B.C.	2
WHEEL	29	1667726B006	BEARING SEAL ASSY INNER FL	2
₹	30	1667726B022	HUB ASSY STL #25301T H/P FL	2
_	31	1130004	COTTER PIN 9/64"X1-3/4	2
	32	1660090	BRAKE CHAMBER,TYPE 30L	2
	33	1660134	FITTING GREASE 1/8" NPTF	4
	34	1140064	HHCS 5/16-18 3/4"LG Gr8 PHOS & OIL	12
	35	1160004	WASHER FLAT .34 x .62 x .06	12
	36	1137409B002	COTTER PIN 3/16 x 2-1/4	2
	37	1660221	KING PIN FL-943 SERIES (WESTPORT)	2
	38	1660216	LOCK PIN .44/20 3.18"	2
	39	1660217	LOCK PIN .44/20 4.75"	2
	40	1150001	L'NUT 7/16" 16NF FLANGED	4
	41	1660190	NUT 1-1/4 12UNF CASTLE FLANGED	2
	42	1660218	SHIM - KING PIN .005 Thk FL-943 SERIES	2
	43	1660219	SHIM - KING PIN .015 Thk FL-943 SERIES	2
	44	1660220	SHIM - KING PIN .030 Thk FL-943 SERIES	2
	45	1660224	BEARING ASSY T-208 FL-943 SERIES	2
	46	1660225	SEAL T-208 KING PIN BEARING	2
	47	1660222	KING PIN END CAP W-P 20K	4
	48	1660223	GASKET KING PIN END CAP W-P 20K	4
	49	1137409B003	WOODRUFF KEY #25	2
	50	1660188	SPINDLE NUT KIT PRO-TORO	2



RACKET NOT SHOWN IN VIEW B-B

GREASE (TYP)

IXLE ASSEMBLY PROCEDURE 9710005

BEARING AND SEAL ASSEMBLY DRAWING NO. 9710011

KEY(ITEM 38 & 39) BELOW THE FACE OULD BE .125" MAX.

<sup>l</sup>S ARE CUSTOMER PROVIDED

RVER LOSS; ITEM 55 WAS1664702B007	5/17/11	G.H.	MDJ	MK	MATE
N OF BRAKE CHAMBERS (PER ECR G056)	2/24/11	G.H.	ВМ	MDJ	
/N 1137511B005, ADDED ITEM 56	10/06/10	G.H.	MDJ	DK	TOLE!
EVISION DESCRIPTION	DATE	BY	СНК	APPD	*

DRAWN BY:	G	H	7/:	30/10	Γ
CHECKED:	М	DJ	9/	17/10	1
APPROVED:	D	ΙK	9/2	20/10	l
PROJECT NO:		SCALE:			Γ
10100		B-9	SIZE:	N/A N/A	l
			7122		1
MATERIAL:				WEIGHT:	ı

1667726B023

1667726B024

1147376B105

1664702B010

1664702B002

1160015

50

52

5.3

54

RIDEWELL CORPORATION PO BOX 4586 SPRINGFIELD, MISSOURI 65808

SPINDLE NUT KIT PRO-TORQ

HHCS 3/8" 16NC 5/8"LG.

ABS SENSOR #300151

DUST COVER LH BENDIX 16.5 X 7 DUST COVER RH BENDIX 16.5 X 7

ABS SENSOR CLIP #899 759 8154

WASHER 3/8" FLAT SAE ZINC

1

8

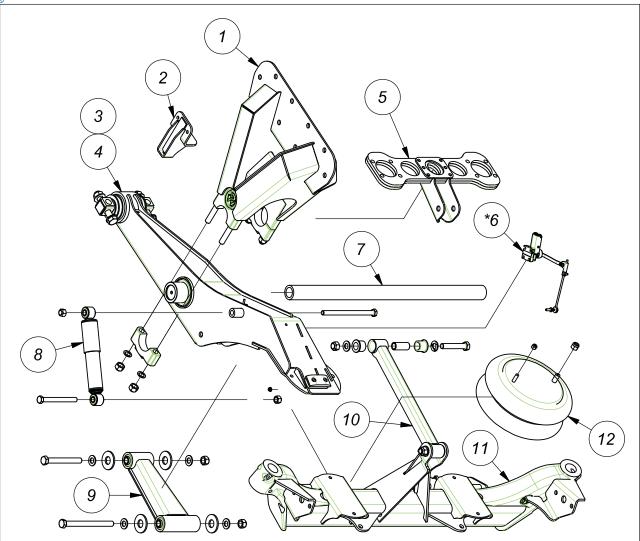
2

2

8

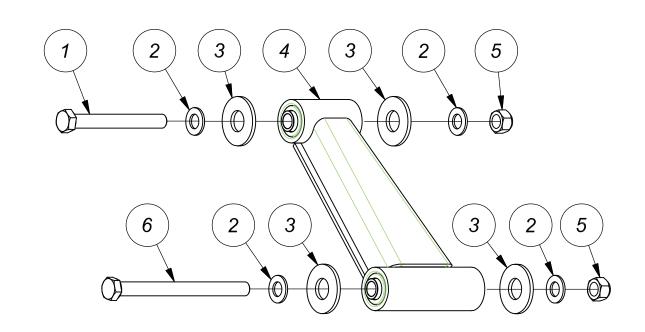
AXLE 20K 5" FAB DROP W/SL RDS-209 CRANE CARRIER 65.5 KPI W/BENDIX 16.5 x 7.0 BRAKE

PART NO: SHEET 1 OF 1 1640101S



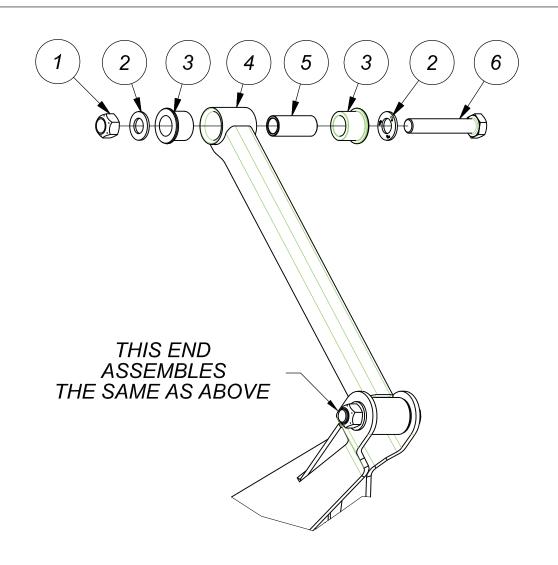
2090003 MAIN PARTS LIST			
ITEM	PART NO.	DESCRIPTION	QTY
1	3620025	SMPA 209 16.5"TALL	2
2	3570004	STOP, ASSEMBLY,209 AXLE	2
3	5420012	EQUALIZER,BUSH BEAM ASSY, LH	1
4	5420013	EQUALIZER,BUSH BEAM ASSY, RH	1
5	5490024	SPACER,UCA BRACKET ASSEMBLY	1
*6	6300CCAB03	HCK,VIv,0_Lvr,9.V .31-2.5	2
7	9090063	CROSS TUBE, 209	1
8	1270563B003	SHOCK ASSY 6"	2
*9	5320009	T'BEAM ASSY. LOWER W/BUSHINGS	2
*10	5320005	T'ROD, UPPER CONTROL ARM	1
11	1640101S	AXLE ASSEMBLY 65.5" KPI HUB PILOT	1
12	1002B14385G	A/SPG 2B14-385	2

ITEM NUMBERS WITH AN \* ARE DETAILED ON ADDITIONAL PAGES

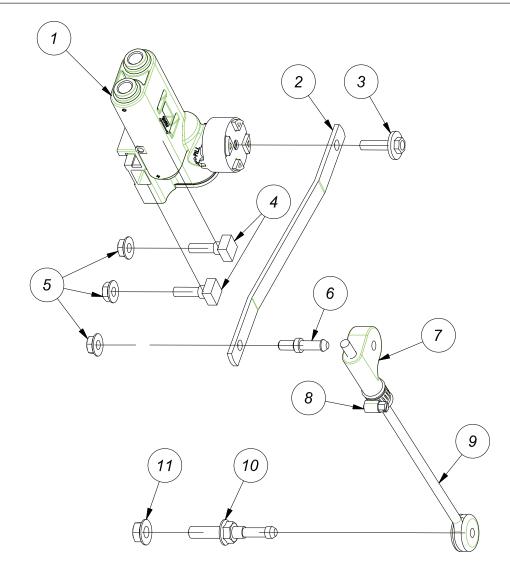


1	LOWER CONTROL ARM AND HARDWARE PARTS LIST				
ITEM	PART NO.	DESCRIPTION	QTY		
1	1140060	HHCS 7/8" 14NF 7.5"LG.	1		
2	1160868B100	WASHER 7/8" A-325 FLAT	4		
3	1160009	WASHER UHMW .25 X 3.125 X 1.3	4		
4	5320009	T'BEAM ASSY. LOWER W/BUSHINGS	1		
5	1150052	L'NUT 7/8" 14NF TOP LOCK	2		
6	1140066	HHCS 7/8" 14NF 10.5"LG	1		





UPPER CONTROL ARM AND HARDWARE PARTS LIST				
ITEM	PART NO.	DESCRIPTION	QTY	
1	1150052	L'NUT 7/8" 14NF TOP LOCK	1	
2	1160868B100	WASHER 7/8" A-325 FLAT	2	
3	1120029	BUSHING HALF, URETHANE	2	
4	5030026	T'ROD, UPPER CONTROL ARM	1	
5	9090065	SLEEVE, 1.25" OD X .94" ID X 3"LG	1	
6	1140063	HHCS 7/8" 14NF 5"LG	1	



LEVELING VALVE PARTS LIST			
ITEM	PART NO.	DESCRIPTION	QTY
1	6205004	HCV RW STANDARD	1
2	6212002	LEVER, HCVO6, 6-15/16"	1
3	1130021	SCREW W/WASHER,LEVER	1
4	1130020	T-BOLT 1/4" HCV06 MTG	2
5	1157740B101	L'NUT 1/4-20 WHIZ-LOC	3
6	1237740B001	CONNECTOR PIN, 1/4"	1
7	1235555B001	P-DAMPNER/CONNECTOR	1
8	1236478B000	CLAMP 3/16"-5/16" HOSE	1
9	1237423B049	V LINK SINGLE EYE 9"	1
10	1237423B003	LOWER STR CONN 5/16"	1
11	1150023	L'NUT 5/16" 18NC FL ZINC	1

LEFT HAND (DRIVERS SIDE) CONFIGURATION SHOWN RIGHT HAND SIDE CONFIGURATION IS MIRRORED \*\*\* SEE FIGURE PAGE #4 FOR CAP NOTCH ALIGNMENTS \*\*\*

## Warranty

The Ridewell Corporation warrants the suspension systems manufactured by it to be free from defects in material and workmanship, under proper use, installation, application, and maintenance for a period of 3 years after delivery to the original purchaser. The responsibility of the Ridewell Corporation under this non-transferable warranty is limited to making good at the company factory by repair or replacement of any part or parts which it manufactures.

Written permission for any claim return must be first obtained from authorized Ridewell personnel. All returns must have transportation charges prepaid by the customer and accompanied with a complete written explanation of claimed defects and the circumstances of operational failure. On all component parts not manufactured by Ridewell their warranty is to the extent that the manufacturer of such parts warrant them to Ridewell Corporation. This is the only authorized Ridewell warranty and is in lieu of all other expressed or implied warranties or representations, including any implied warranties of merchantability or fitness, or of any obligations on the part of Ridewell Corporation. In no event will Ridewell be liable for business interruptions, loss of profits, personal injury, cost of delay, or for any other special, indirect, incidental or consequential losses, costs or damages.

Subject to all of the above conditions, if repair or replacement of any defective part is made by Ridewell Corporation, Ridewell will return the repaired or replaced part to the original purchaser with transportation charges prepaid.

1 - 12 months - 100% parts & labor 13 - 36 months - 100% parts only



The Engineered Suspension Company