Installation and Service Manual

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Introduction
The Ridewell Self-Steering (RSS) 233 Suspension series is a fully integrated, auxiliary axle suspension system available for truck and trailer applications. The RSS-233T 20K Trailer Suspension System can be configured with drum or disc brake axle assemblies and with an optional steering lock. The suspension system should be configured with a drum brake axle assembly for Roll-Off Applications.

Refer to the engineering drawing for detailed information on the suspension system components and operating parameters.

Additional information on available kingpin configurations and pivot bushing replacement is found in "233_232-Kingpin/Bushing-Parts Guide" (9710033).

Suspension Identification Tag
A (606-) Installation/Assembly Number will be listed as the Part Number when other system components are factory installed with the suspension (Figure 1).

The Suspension Number and Serial Number on the Suspension ID Tag refer to the model and the date of manufacture of an individual suspension system.

Please refer to the suspension number/part number and serial number on the Suspension Identification Tag when contacting Ridewell for customer service, replacement parts and warranty information.

Notes and Cautions
All work should be completed by a properly trained technician using the proper/special tools and safe work procedures.

Read through the entire Installation and Service Manual (ISM) before performing any installation or maintenance procedures.

The ISM uses two service notes to provide important safety guidelines for the suspension operation.

The service notes are defined as:
“NOTE”: Provides additional instructions or procedures to complete tasks and make sure that the suspension functions properly.

⚠️ CAUTION Indicates a hazardous situation or unsafe practice that, if not avoided, could result in equipment damage and serious injury.
**Prior to Installation**

Refer to the engineering drawing to confirm dimensional requirements and the range of ride heights available.

Installations can vary and procedures should be adapted for different vehicles, as needed.

- The Gross Axle Weight Rating (GAWR) is determined by the system component with the lowest load rating. Please consult with tire, wheel, axle and brake manufacturers before installation to determine the GAWR.
- If vehicle chassis modifications are required, consult with the vehicle manufacturer to ensure that such changes are permitted.
- Welding or altering suspension components is not permitted without the express written permission of Ridewell Suspensions.

**Self-Steering Option**

Self-steering suspensions are designed to steer only in the forward direction. The suspension must be raised off the ground or locked into a non-steering configuration during reverse travel to avoid damaging the suspension. Use caution when maneuvering in reverse with the steering lock engaged. The driver should maintain slow maneuvering speeds and avoid extreme turns.

1. Ridewell Suspensions strongly recommends the use of automated systems that raise/lock the lift-axle during reverse travel.
2. For manual operations, Ridewell recommends the installation of a visual/audible indicator to assist the driver.

**Installer Responsibilities**

The installer of the suspension has the sole responsibility for proper attachment of the suspension system to the vehicle chassis.

- The installer is responsible for locating the suspension system on the vehicle to provide the proper load distribution.
- The installer must verify that vehicle crossmembers are positioned to support the suspension at the installing location.
- It is the installer’s responsibility to determine that axle spacing conforms to any applicable federal and local bridge laws.
- The installer must verify that air reservoir volume requirements are met after suspension installation. Consult the vehicle manufacturer or Federal Motor Vehicle Safety Standards (FMVSS) 121 for more information.
- The installer must verify there is sufficient clearance for proper functioning of the auxiliary suspension, air springs, brake chambers, steering components, axle (including axle to driveline) and tires.

***CAUTION*** Failure to lift the suspension and-or engage the steering-lock during reverse travel can cause component damage and void the warranty.
Suspension Mounting

Refer to the suspension model engineering drawing for the suspension travel table; torque specifications; and, the spacing and clearance requirements for mounting the suspension.

The RSS-233T 13K Trailer Suspension is shipped fully assembled. The components must be reassembled with the proper torque applied if the system is taken apart for installation (Page 8).

Weld-On Installation Procedure

Recommended locations of customer-furnished filler plates and supporting crossmembers for the hangers and air spring mounting plates are shown on the engineering drawing.

The welding method used must develop a minimum weld tensile strength of 70,000 psi per AWS specifications.

1. Mark the desired location for the frame hangers and air spring mounting plates and customer-furnished filler plates on the frame.
   NOTE: For proper support, a crossmember must be located within six inches of the leading or trailing edge of the frame hanger.

2. Check the location for sufficient clearances in both the raised and lowered positions.

3. Weld customer-furnished filler plates, as needed, to crossmembers with ¼” fillet welds down the length of the crossmember.

4. Weld customer-furnished filler plates for air spring mounting plates to frame and crossmember(s). Weld filler plates with ¼” fillet welds down the length of crossmember.

5. Weld the hangers to the frame/filler plates with 1/4” fillet welds completely around the hangers. Stop the welds 1/2” from the corners and edges.

6. Weld the air spring mounting plates to the frame/filler plates with 3/16” fillet welds all the way around the mounting plates/bridge assembly.

7. If components have been removed for installation, reinstall as shown on engineering drawing. Torque to specifications (Page 8).

8. Install/connect the air control kit (ACK) to the suspension. Check the air system installation for leaks and proper operation of controls (Page 6).

9. Perform final assembly and inspection and check the wheel toe setting (Page 5).

Bolt-On Installation Procedure

Refer to the engineering drawing for the range of ride heights available, spacing and clearance requirements of the suspension and bolting pattern detail.

Make sure that wires, hoses or other components will not be affected by drilling into the frame rail.

Bolts/nuts for attaching the suspension to the vehicle are supplied by the installer. Grade 8 bolts and flanged locknuts or locknuts with hardened washers are recommended.

Failure to torque bolts/nuts of suspension components to specifications can result in failure of the suspension and void the warranty.

Final Assembly and Inspection

1. Verify welds on hangers and air spring mounting plates. Verify all suspension component bolts/nuts are torqued to specifications (Page 11).

2. Install wheels and tires. When lowering an auxiliary axle on an unloaded vehicle, pressure to the load air springs must be reduced to below 10 psi. Failure to reduce air pressure could cause the vehicle’s axles to rise from the ground and the vehicle could roll in an unsafe manner.

3. Check that tires are inflated to recommended pressure. Check wheel hubs for proper level of lubricant recommended by the manufacturer.

4. Lift the axle to the raised position. Check the air system tubing and connections for leaks.

5. Check that wheels can rotate freely and that brakes and slack adjusters are properly adjusted.

6. Raise and lower the suspension assembly (wheels and tires installed) through the entire range of travel. Make sure that sufficient clearances for air springs, brake chambers and other components has been provided.

7. Check the vehicle’s reverse travel options:
   7.1. Check steer lock operation.
   7.2. Check automated system (if installed) to make sure that suspension raises/locks wheels during reverse travel.

Failure to check reverse travel operations can result in component damage and void the suspension warranty.

8. Check wheel toe-in setting and adjust, if necessary (between 1/32” and 3/32”).
Wheel Toe Setting

Wheel toe is the relationship of the distance between the front of the tires and the distance between the rear of the tires on the same axle.

When the front distance is less than the rear distance, the wheels are in a “toe-in” (positive toe) condition. The correct setting for the RSS-233 suspension should be toe-in between 1/32” and 3/32”.

Check Wheel Toe Setting
1. Deflate the air springs.
2. Lift the axle enough for tires to rotate freely. Support with jack stands to ensure axle is level.
3. Position tires to point straight ahead. Spin each tire. Use a piece of chalk to mark a line on the center tread all the way around the tire.
4. Use the centerline mark to measure the distance from the front of the tire to the frame. Measure the distance from the back of the tire to the frame.
5. Subtract the front of the tire distance from the rear distance to obtain the wheel toe setting.

Adjust Wheel Toe
1. Loosen clamps on both ends of the tie rod. Twist the tie rod forward/backward to move the front of the tire towards or away from the frame.
2. Continue rotating the tie rod until the proper toe-in setting is achieved.
3. Torque tie-rod clamps to 60-80 ft-lb (81-108 N-m).

Regulate load with air spring pressure

The load capacity of the auxiliary axle is adjusted by increasing or decreasing the pressure to the air springs. By applying more air, the lift axle takes on a greater percentage of the load’s weight. The load capacity is decreased as the air pressure decreases.

Accurate readings of the load capacity can be obtained by parking a loaded vehicle over a calibrated scale and lowering the axle onto the scale. The air pressure to the air springs is manually adjusted up or down to obtain the axle load weight at various air pressures.

CAUTION Do not exceed the rated load capacity of the suspension system or other components. Exceeding the capacity can cause component failure and void the warranty.
Install air system components

Connect the load and lift air springs and an air control kit to the air system (Figure 2).

The air control kit (ACK) consists of a pressure regulator with a gauge connected to an air valve controlled by an electric switch or manual knob. The ACK allows the operator to control the air spring pressure so that the auxiliary axle can support different loads.

Ridewell has a number of manual/electric ACK configurations available. Installation will vary by the type of configuration.

⚠️ CAUTION The installer is responsible for making sure that air system requirements comply with the appropriate Federal Motor Vehicle Safety Standards.

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**Air Control Kit – Troubleshooting**

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air springs fill but do not exhaust.</td>
<td>_Obstructed air line. _ <em>Faulty controls wiring.</em> <em>Manual override pushed in.</em></td>
<td>_<em>Check for pinched/blocked lines.</em> _<em>Check wiring with voltmeter and correct.</em> _<em>Release manual override.</em></td>
</tr>
<tr>
<td>Air system leaks down after a short period of time.</td>
<td><em>Leak in air system beyond accepted standards.</em></td>
<td>_<em>Pressurize system. Spray soap water solution onto tubing, valves and fittings. Check for bubbles (leaks). Note: Some valves leak at an acceptable rate.</em> _<em>Check that tubing cuts are straight and smooth. Re-cut and reassemble fitting joints, if necessary.</em></td>
</tr>
<tr>
<td>Auxiliary unit will not stay up</td>
<td><em>Loose Air Fittings/ Damaged Air Lines.</em> <em>Air lines to lift and load air springs are reversed.</em> <em>Damaged/Worn Air Springs.</em></td>
<td>_<em>Check and retighten fittings. Repair or replace component, as necessary.</em> _<em>Check installation. Air line from regulator goes to (load) air springs.</em> _<em>Replace if worn or damaged.</em></td>
</tr>
<tr>
<td>Auxiliary unit not getting correct lift</td>
<td><em>Air lines to lift and load air springs are reversed.</em> <em>Lift air springs do not have proper air pressure.</em> <em>Interference with driveline or other chassis components.</em> <em>Air control system not installed correctly.</em></td>
<td>_<em>Check installation. Air line from regulator goes to (load) air springs.</em> _<em>Check for loose fittings/damaged lines. Verify tank pressure with gauge.</em> _<em>Visually inspect unit operation for clearance. Retighten loose fasteners.</em> _<em>Check installation; refer to OEM installation procedures.</em></td>
</tr>
</tbody>
</table>
Recommended Service Intervals

Ridewell Suspensions recommends these minimum service intervals for standard duty, on-highway usage applications. More frequent intervals are recommended for heavier duty applications.

**Daily/Pre-Trip Inspections**

- Visually inspect suspension structure for signs of damage or excessive wear.
- Check for loose or missing bolts/nuts.
- Check for irregular movement in suspension components.
- Check tires for proper inflation, damage or excessive wear.
- Check wheel-ends for obvious signs of lubricant leakage. Check for missing components.
- Make sure air controls are operating properly. Drain all moisture from air reservoirs.

**First 6,000 miles of use**

- Torque all suspension bolts/nuts to specifications (Page 11/Engineering Drawing).

**Every 12,000 miles of use**

- Lubricate Brake Cam and Slack Adjuster.
- Inspect kingpins and upper/lower kingpin bushings for wear. Grease thrust bearings.
- Inspect steering damper for damage/wear.
- Inspect air springs for any damage/excessive wear. Torque air spring bolts/nuts to specifications (Page 11/Engineering Drawing).
- Check air system for leaks.

**First 50,000 miles of use**

- Torque all suspension bolts/nuts to specifications (Page 11/Engineering Drawing).
- Check wheel ends for excessive play.
- Check pivot bushings for wear.
- Check operation of (reverse) steering lock (if equipped).
- Verify operation of manual/automatic lift-in-reverse control (if equipped).
- Inspect tie-rod and the tie-rod ends for excessive damage/wear. Lubricate tie-rod ends. Check that tie-rod boot is in place and completely over the end of the tie-rod. Replace entire tie-rod end if boot is damaged.

**Annual/100,000 Miles Inspection**

- Inspect pivot connections for worn bushings/wear washers. Replace if necessary. Torque all hardware to spec. (Pg 11/ENG Drawing).
- Check hanger and air spring mounting plate connections to frame.

**Check lubrication level in wheel ends:**

- Oil-Filled Wheel Ends:
  - Refill/Replace lubricant as needed (See TMC RP 631-“100K/Annual Inspection”).
- Check air system for leaks.
- Test air tank pressure protection valve (PPV) if equipped.
- Check brake chambers/brakes for damage and proper function.

⚠️ **CAUTION** Failure to exhaust all pressure from the air system before vehicle work can cause serious injury.

⚠️ **CAUTION** Failure to torque bolts/nuts of suspension components to specifications can result in suspension failure and void the warranty.

**Refer to these Technology & Maintenance Council (TMC) Recommended Procedures for additional information:**

- RP 609 Self-Adjusting/Manual Brake Adjuster Removal, Installation and Maintenance
- RP 618 Wheel Bearing Adjustment Procedure
- RP 619 Air System Inspection Procedure
- RP 622 Wheel Seal and Bearing Maintenance
- RP 631 Wheel End Lubrication Procedures
- RP 643 Air Ride Suspension Maintenance Guidelines
- RP 645 Tie-Rod End Inspection/Maintenance
- RP 651 Steer Axle Maintenance Guidelines

**Available Wheel-End Lubricants**

<table>
<thead>
<tr>
<th>Lubricant Type</th>
<th>P/N</th>
<th>Item Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mineral Oil</td>
<td>380008G</td>
<td>(CITGO) MP GearOil 631310001-80W-90</td>
</tr>
<tr>
<td>Synthetic Oil</td>
<td>1980006</td>
<td>(SHELL) Synthetic API-G-5 75W-90 Oil</td>
</tr>
<tr>
<td>Synthetic Hard-Pack Grease</td>
<td>1980007</td>
<td>(CITGO) Synthetic Grease</td>
</tr>
</tbody>
</table>
Vehicle Preparation
Park the vehicle on a level surface. Chock wheels to keep vehicle from moving.

Exhaust all air from the air system. Disassemble suspension, if necessary, to reach pivot connections.

Failure to properly chock wheels and exhaust the air system could allow vehicle/suspension movement resulting in serious injury.

Bushing Replacement Procedure
New wear washers are included in all bushing replacement kits.

NOTE: Suspensions purchased before October 2018 do not use wear washers at the pivot connection.

Replace the eight pivot connection bushings and hardware at the same time (Figure 3).


2. Remove bushing assembly and discard.

3. Clean torque rod eye of debris/corrosion with a wire brush before installing bushing assembly. NOTE: Bushing assembly before October 2018 consists of two bushing halves and inner sleeve.

4. Apply Energy Suspensions® Formula 5 Prelube to bore (inside) of the replacement bushing. NOTE: Do not substitute - urethane bushing lubricant included with all replacement kits.

5. Install (press) bushing into the torque rod eye. NOTE: Mallet/press needed to install bushing.

6. Press inner sleeve into the installed bushing. Center the sleeve inside the bushing so that the sleeve ends extend slightly past the bushing sides.

7. Assemble the pivot connection with one wear washer on each side of the bushing. The inner sleeve of the bushing must be flush with or extend slightly past the outside of the wear washers after assembly.

8. Torque pivot hardware to specifications (chart/engineering drawing).

9. Reassemble suspension, if necessary. Torque to specifications (chart/engineering drawing).

10. Check wheel toe-in setting (between 1/32” and 3/32”) and adjust, if necessary.

Failure to torque pivot hardware can result in suspension failure and void the warranty.
Figure 4.
233T-13K Trailer with drum brakes. Refer to the Narrow- or Wide-Track Steer Lock (S) version of the suspension model engineering drawing for the individual component part number.
Figure 5.
233T-13K Trailer with disc brakes.
Refer to Narrow- or Wide-Track Steer Lock (S) version of the suspension model engineering drawing for the individual component part number.
Figure 6.
233T - 13K Trailer Drum Brake Axle Assembly (Steer Lock version)
Refer to Steer Lock (S) version of the engineering drawing for the individual component part number.

Figure 7.
RSS-233T - 13K Trailer Suspension Disc Brake Axle Assembly (Steer Lock version)
Refer to Steer Lock (S) version of the engineering drawing for the individual component part number.
**WARRANTY**

Terms and coverage in this warranty apply only to the United States and Canada.

Ridewell Suspensions warrants the suspension systems manufactured by it to be free of defects in material and workmanship. Warranty coverage applies only to suspensions that have been properly installed, maintained and operated within the rated capacity and recommended application of the suspension. The responsibility for warranty coverage is limited to the repair/replacement of suspension parts. The liability for coverage of purchased components is limited to the original warranty coverage extended by the manufacturer of the purchased part.

All work under warranty must have prior written approval from the Ridewell warranty department. Ridewell has the sole discretion and authority to approve or deny a claim and authorize the repair or replacement of suspension parts. All parts must be held until the warranty claim is closed.

Parts that need to be returned for warranty evaluation will be issued a Returned Materials Authorization (RMA). Parts must be returned to Ridewell with the transportation charges prepaid. The transportation charges will be reimbursed if the warranty claim is approved.

This non-transferable warranty is in lieu of all other expressed or implied warranties or representations, including any implied warranties of merchantability or fitness or any obligations on the part of Ridewell. Ridewell will not be liable for any business interruptions, loss of profits, personal injury, any costs of travel delays or for any other special, indirect, incidental or consequential losses, costs or damages.

Contact the Ridewell Warranty Dept. at 417.833.4565 - Ext. 135, for complete warranty information.