Notes and Cautions
This instruction uses two types of service notes:
“NOTE”: Provides additional instructions or procedures to complete tasks and make sure that the suspension functions properly.

CAUTION: Indicates a hazardous situation or unsafe practice that, if not avoided, could result in equipment damage and serious injury.

Bushing Replacement Procedure – Standard Frame Width
Park the vehicle on a level surface. Chock wheels to keep vehicle from moving. Exhaust all the air from the air system. Disassemble suspension, if necessary, to reach the pivot connections.

CAUTION: Failure to properly chock wheels and exhaust the air system could allow vehicle movement that could result in serious injury.

1. Remove pivot hardware and discard. NOTE: New pivot hardware included in bushing replacement kit.
2. Inspect wear washers for excessive wear/damage. Replace, if necessary.
3. Remove bushing assembly from the torque rod and discard. Clean the rod eye of any foreign debris or corrosion.
4. Apply Energy Suspensions® Formula 5 Prelube to the bore (inside) of new bushings. NOTE: Do not substitute - special urethane bushing lubricant included with all bushing kits.
5. Install bushing in the eye of the torque rod. NOTE: Mallet/press may be needed for installation.
6. Press inner sleeve into the installed bushing. Center the sleeve inside the bushing so that both ends extend slightly past the sides of the bushing.
7. Assemble the pivot connection with one wear washer on each side of the bushing (Figure 2). Inner sleeve must be flush with or extend slightly past the outside of the wear washers.
8. Torque pivot nut to specifications (500 ft-lb - 678 N-m).
9. Reassemble suspension, if necessary. Torque components to specifications.
10. Check wheel toe-in setting (between 1/32" and 3/32") and adjust, if necessary.

Figure 1. The pivot connection on the 2361000 Truck Suspension is assembled with one wear washer on each side of the torque rod eye.